



TECHNICAL DATA SHEET

Lacroma Clear 25 EM1157-0025

One pack waterborne clear lacquer for surface treatment of furniture and fittings of most woods. Gives a tough and resistant surface.

Product data

Gloss:	22-27 G60°	Binders:	Acrylic dispersion
		Solvents:	Water
Non-vol.contents: (Theoretical)	33 %	Fire risk class:	Non-flammable
Spec.Gravity:	1.03 g/ml	Frost sensitive:	Yes
Viscosity:	60-70 sec. at 23°C DIN 4	Storing: (At 15-25 °C)	Ca 6 months. Must not be stored below +5°C. Stir well before use.

Mixing/Application

Method	Thinner	Viscosity (sec. DIN4)	Application amount (g/m ²)
Spraying	*)	40-45	80-90

*)Dilute with water if necessary. Sand the substrate well.
Sanding is particularly important on acid curing and UV primers to obtain good adhesion.

Drying/Curing

Method	Drying temp.	Drying time
Air drying	20 °C	1-2 h.
Forced drying	70 °C	10-15 min.

*) May be IR cured. Consult Becker Acroma for further information.
Stack only when the surface temperature is below +25°C.

Other Information

Safety Instructions, General Information

According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids, which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.